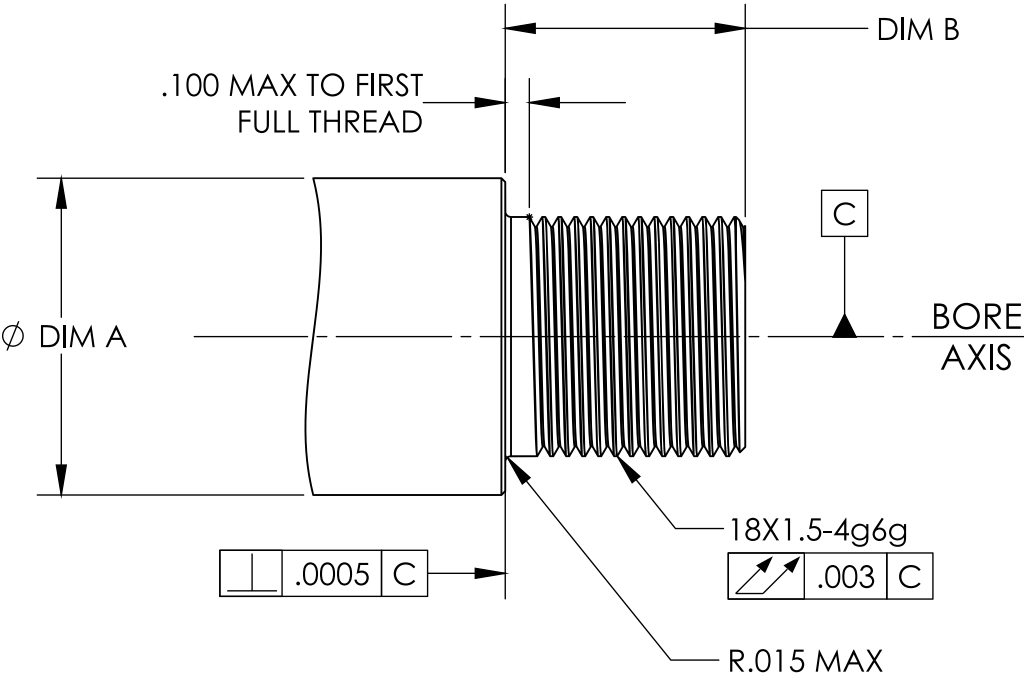


18X1.5-4g6g BARREL THREAD SPECIFICATION



BRAKE	'DIM A'	'DIM B'	
	MINIMUM	RECOMMENDED	RANGE
HYPERTAP	19.5mm	16mm	13-19mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:		PROPRIETARY AND CONFIDENTIAL	© COPYRIGHT PRECISION ARMAMENT 4110 NILES HILL ROAD WELLSVILLE, N.Y. 14895	DATE 06-12-19
DIMENSIONS ARE IN INCHES FRACTIONAL ±1/64 ANGULAR: ±1° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 DIA'S CONCENTRIC WITHIN .005 TIR REMOVE BURRS AND SHARP EDGES .010 x 45° MAX				SCALE FULL
MATERIAL		DRAWN BY MLV		
FINISH		APPR BY MLV		
DO NOT SCALE DRAWING		TITLE: 18X1.5mm BARREL THREAD SPECIFICATION		
		DWG. NO.		